

Purchase Order Receipt Listing

Thursday, February 05, 2015 11:07:07 AM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO27250 Receipt Dates from 2/5/2015 to 2/5/2015 All Line Item Types
All Item ID/GL/WOS All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curt Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Receiv Date/ Emp	Receiv Qty (PO U/M)	Cost Per Unit/ Receiv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-CAM002 Campi Steel											
PO27250	1		M6061T6B0.250X04. f 000		2/5/2015	2/5/2015	20.0000	\$2.86	0.0000	0	\$57.11
CAD	No		6061-T6 Bar 250 x 4.00	f	24.0000	DCUSER		\$57.11	0.0000	0	
			m131479								
	2		M303H1.000 303 hex bar 1.00	f	2/5/2015	2/5/2015	12.0000	\$12.89	0.0000	0	\$154.64
	No		m131479		12.0000	DCUSER		\$154.64	0.0000	0	
	3		M7075T73B2.500X0 f 3.25	f	2/5/2015	2/5/2015	8.0000	\$94.33	0.0000	0	\$754.61
	No		7075-T73 Bar 2.50 x f 3.25	f	8.0000	DCUSER		\$754.61	0.0000	0	
			m131479								
	5		M6063T5C.75X.75W f .125	f	2/5/2015	2/5/2015	21.0000	\$0.82	0.0000	0	\$17.20
	No		6063 CHANNEL.750 X.750 X.125w	f	21.0000	DCUSER		\$17.20	0.0000	0	
			m131479								
	6		71401-45 PROCUREMENT		2/5/2015	2/5/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		QUALITY CLAUSES m131479		1.0000	DCUSER		\$0.00	0.0000	0	

Total Received Quantity: 62.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$983.57
Total Balance Due Quantity: 4.0000

ACIER C A M P I S T E E L

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

EQUIP: LIFT

CODE DE PRODUIT PRODUCT CODE	COMMANDE ORDERED	EXPÉDIE SHIPPED	DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER	MONTANT AMOUNT
FAL 144	24		AL. FLAT 1/4 X 4 2 X 12' 25952	28.20	Contrôle Qualité		
	12		HEXAGONE SS-303 1" 1 X 12' R/L 426966	12.00	Sorte de matériel		
	1		FLAT 7075173 2 1/2" X 3 1/4" 1 X 96" 280961	1.00	Dimension		
	21		CHANNEL ALU 6063T5 3/4x3/4x1/8 1 X 21' 12091361B	21.00	Longueur		
					Q. arrêté		
					Tolérance		
					Éléments divers		
					Inspecté par:		

PREPARE PAR / PREPARED BY	VERIFIE PAR / VERIFIED BY	LIVRE PAR / DELIVERED BY	HEURE / TIME

TPS / GST REG. N° 822 435 970 RT 0001 • N° ENR. TVQ / QST REG. N° 122 127 8280 TQ 0001

FAL-144

VENDU A
ACIERS TRANSBEC (1997) LTEE
4054, BOUL. LE CORBUSIER
#201
LAVAL, QC
H7L 5R2
NO CLIENT: 3693

LIVRE A
ACIER CAMPI
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
NO CLIENT: X:89006-1

NO DE TELEPHONE DU CLIENT:
3693
450-963-3693
NO COMMANDE EXTRUDEX:
89006
REPRESENTANT:
CA-42824
TRANSPORTEUR:

SA00084	BARRE PLATE 4 X 1/4 6061/T6	6086mm NATUREL MILL	47	500	0	0	89006-9-1A1	328208	52	547	100.0%
							Sous-Total:	1	52	547	

MILL TEST + CERT. CONFORMITE

Test Date: 25/Sep/14
Report No.: 2177

Mill Test (Tensile Properties of Aluminum)

Order No.	Alloy	Yield (ksi)	Ultimate Tensile (ksi)	Total Elongation (%)	Hardness (Rockwell E)	Test No.
89006-9-1A1	6061	38.5	44.0	17.80	91.90	2182

Certificate of compliance (Certificat de conformité)

Order No.	Hardness (Webster) #1	Hardness (Webster) #2	Cast No.	CAST CHEMICAL COMPOSITION:
89006-9-1A1	25952			

Al	Si	Fe	Cu	Mn	Mg	Gr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sr	Co
98.03	0.56	0.23	0.21	0.07	0.82	0.05	0.00	0.01	0.01	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00

DAS
14
9-89
OK 15/02/06

Certificate of Mill Test Results

**Acciaierie
Valbruna S.p.A.**



**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004), 3.1**

35100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number : 0039 (0) 444968211

Clienti / Besteller/Kunden:
VALBRUNA CANADA LTD
8724 HOLLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Produktionsunternehmen

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Avviso di Spedizione: D-VI14037243
Lieferungsanweisung

Certificato nr: MEST605642/2014/
Prüfung/Inspektion

Conferma ordine nr: EI14010863
Werk/Our Order/Nr.

Marchio di Fabbrica:
Zeichen des Herstellers
Trade mark
Signe de l'usine - producteur

Punzone del Collaudatore:
Stempel des Werkstoffprüfers
Inspector's stamp/Signature of the assayer



Stato di fornitura: Hot rolled - Annealed Cold Drawn
Lieferzustand/Delivery state/État de livraison

Tipo di Elaborazione: E+AOD
Erschmelzungs-/Werkstoffherstellung

Specifiche:
Anforderungen / Requirements / Exigences
VSI 0 303 HS A,CF
AMS 5640 U TYPE1 A
ASTM A320 2011A B8F (1)
MIL-S-882 B/1 303

AISI 303
ASME SA320 2013 B8F (0)
ASTM A370 2013
QQ-S-764 B/2 303 A

AMS 5640 U S30300 A
ASTM A314 2008 S30300
ASTM A582 2012 S30300 A

(0) SECTION II PT. A 2013 EDITION
(1) Chemical analysis only.

(0) Chemical analysis only.

Qualità: T-303
Werkstoff/Qualitätsstufe

Marca: MV188ZHS
MAXIVAL

Tolleranza: ASTM A484-14 TABLE B
Toleranz/Laschwance/Tolerance

Punzonatura: 303HS
Kennzeichnung/Markierung/Markierung

Pos. nr. Pos. nr. Nr. de poste	Objetto Objekt Produit description Design. du produit	Dimensioni - In Abmessungen Dimensions Dimensione	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0040	Hexagon	1,0000	144 / 151	426966		2,088	416005720

TEST ALLO STATO DI FORNITURA									
Test on delivery condition Prüfung auf Lieferbereitschaft test à l'état de fourniture Prueba sobre el material así como entregado									
TEST	Proveita/Proveito Tensile/Tensile Long. Test Long. Test Long. Test Long. Test mm	°F	Pezzi Stück Pieces Pièces	Snervamento Deformation Tensile Rp0.2% k.s.f.	Snervamento Deformation Tensile Rp0.2% k.s.f.	Resistenza Tensile Rm k.s.f.	Allungamento Elongation Constant Elongation %	Strizione Reduction of area RA %	Resilienza Resilience HB
Valori richiesti 1 Anforderungen/Requirements Valeurs demandées	min max								
A	12,5	68	L	69		101	44	53	230

TEST	min	max
A Grain size for ASTM E112		5

1/Longitudinal/long., T-Tensile/longitudinal, 0-Tensile/longitudinal

Mechanical properties according to ASTM A370.

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min 0,030 max 0,050	0,20 1,00	1,50 2,00	17,00 19,00	0,60	1,00	8,00 10,00	0,100	0,32	0,4000	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %	-	-	-	-	-
426966	0,042	0,29	1,75	17,41	0,42	0,55	8,27	0,074	0,027	0,34	0,0038	-	-	-	-

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940°F for 1 h/water.
Micro and macro etch test: OK
Reduction ratio > 4 : 1
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gesamten Anforderungen sind erfüllt
This material has been furnished in accordance with the requirements
Le matériel a été livré conforme aux exigences

Controllo animescolanza: OK
Verwechselungsprüfung: spektralanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antimeslange fait: OK

Controllo visivo e dimensionale: soddisfa le esigenze
Besichtigung und Abmessung: ohne Beanstandung
Visual inspection and dimensional checks satisfactory
Contrôle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.

Vicenza, 19/11/14 VCO003 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkstoffverständiger / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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Certificate of Mill Test Results

**Acciaierie
Valbruna S.p.A.**



**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number : 0039 (0) 444968211

Cliente / Buyer/Purchaser/Chef:
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Usine produce

Stato di fornitura: Hot rolled - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison

Avviso di Spedizione: D-VI14037243
Lieferanweisung/Packing list/B.D.

Ordine nr: 410004993 VIM-628367 THYS
Anzahl/Your order/Commande

Tipo di Elaborazione: E+AOD
Erzeugungszustand/Working process/Mode d'elaboration

Certificato nr: MEST605642/2014/
Prüfung/Teil/Essai

Conferma ordine nr: EI14010863
Werkstoff/Order Ref. Nr.

Marchio di Fabbrica:
Zeichen des Lieferanten
Trade mark
Sigle de l'usine produce

Punzone del Collaudatore:
Stempel des Werkstoffverständigen
inspector's stamp/Plombon de l'inspecteur



The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜV and LLOYD'S
Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.
Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.
The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

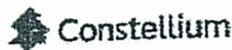
Vicenza, 19/11/14

VC0008
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstoffverständiger / Works inspector / L' agent d' usine

M. Rizzotto

Pagina - 2 di 2



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM				Constellium ORDER NO.	
714307-2				210-514585	
ALLOY	CAD.	TEMPER	GAGE	WIDTH	LENGTH
7075	00	T7351	2.50000	60.000	160.000
ITEM DESCRIPTION					
DIST. AEROSPACE/COMM. SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION					
AMS-QQ-A-250/12					
PART NUMBER		SPL NUMBER		DATE SHIPPED	
55532847		816400		05/29/12	
WEIGHT SHIPPED		NO. OF PIECES		POVT. CONTRACT NO.	
5,000		2			

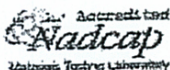
CERTIFICATION

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty, Laboratory Manager

5,000		2				COND % IACS				
LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH (K.S.I.)		YIELD STRENGTH (K.S.I.)		ELONGATION %		MIN MAX	
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
280961	LT	2	69.6	70.3	57.6	58.3	12.5	13.0	41.2	41.4
All material contained in lot 280961 was cast and manufactured in the USA.										
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS										
AMS-STD-2154 TYPE 1 100% SONIC MINUS DEAD ZONE CLASS A										
DAS 14 9-89										
SEE ACTUAL CHEMICAL COMPOSITION										
ALUMINUM REMAINDER										



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

CERTIFIED TEST REPORT
Constellium Rolled Products Ravenswood, LLC

CUSTOMER PURCHASE ORDER NO. & ITEM 714307-2				CONSTITUTION ORDER NO. 210-514585	
ALLOY 7075	CLAS 00	TEMPER T7351	THICKNESS 2.50000	WIDTH 60.000	LENGTH 150.000
ITEM ORDERED DIST. AEROSPACE/COMM. SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER 55532847		ID# NUMBER 816400		DATE SHIPPED 05/29/12	
WEIGHT SHIPPED 5,000		NO OF PIECES 2		GOVT. CONTRACT NO.	
CERTIFICATION "Constellium Rolled Products hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA <i>Rodney J. Felty</i> Rodney J. Felty - Laboratory Manager					

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH (K.S.I.)		YIELD STRENGTH (K.S.I.)		ELONGATION %		MIN.		MAX.	
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
ACTUAL CHEMICAL COMPOSITION												
280961	C	SI=	0.06	FE=	0.12	CU=	1.41	MN=	0.04	MG=	2.47	
		CR=	0.20	ZN=	5.51	TI=	0.04	ZR=	0.01			
		OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL-REMAINDER										
SEE ACTUAL CHEMICAL COMPOSITION												
ALUMINUM REMAINDER												

CERTIFICATE OF COMPLIANCE

BILL TO: **2** **0.24** **S** **7577** **10/12/2012** **EXTRUDEX ORDER NO. 160810** **MANIFEST NO. 275985**
 SHIP TO: **CUSTOMER NO. C65875** **ALLOY 6063 T6** **SALESMAN HOUSE ACCOUNTS**
 NO DESCRIPTION **3/4"X3/4"X1/8" CHANN** **CUSTOMER PART NUMBER V063812** **PART DESCRIPTION 3/4"X3/4"X1/8" CHANN** **CERTIFICATION C OF C REQUIRED**
3/4"X3/4"X1/8" CHANN **SPECIFICATION**

Chemical Composition

A.11 **Cast Number 12091361B** **6063**
 SI 0.43 Fe 0.15 Cu 0.01 Mn 0.03 Mg 0.47 Al 0.01 Ni 0.00 Zn 0.01 Ti 0.00 Ga 0.00 Y 0.00 R 0.00 Zr 0.00 Hf 0.00 Pb 0.00 Sn 0.00 Sr 0.00 Ca 0.00 Al Other 0.00

David Natale
 Quality Control Manager

DAS
 14
 9-89

out 15/02/06

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 6061T6 250X4.00
 RECEIVED BY: Sonia P
 DATE: 15/02/05
 P/O# 27250 MATERIAL CERT RECEIVED yes
 QUANTITY ORDERED: 20 QUANTITY RECEIVED: 20
 THICKNESS ORDERED: .250X4.00 THICKNESS RECEIVED: .250X4.00
 SHEET SIZE: _____ SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AK</u> ^{DAS} ¹⁴	BY: _____
DATE: <u>15/02/05</u> ⁹⁻⁸⁹	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 17303 H1.00
 RECEIVED BY: Sonia P
 DATE: 15/02/05
 P/O#: 27250
 QUANTITY ORDERED: 12'
 THICKNESS ORDERED: 1.00
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 12'
 THICKNESS RECEIVED: 1.00
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	DAS	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>92</u>	14	BY: _____
DATE: <u>15/02/06</u>	9.89	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 17075173 2.50X3.25
 RECEIVED BY: Sonja P
 DATE: 15/02/05
 P/O#: 27250
 QUANTITY ORDERED: 8'
 THICKNESS ORDERED: 2.50X3.25
 SHEET SIZE: _____
 MATERIAL CERT RECEIVED: yes
 QUANTITY RECEIVED: 8'
 THICKNESS RECEIVED: 2.50X3.25
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
INCORRECT FINISH	Y <input checked="" type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N	
INCORRECT MATERIAL	Y <input checked="" type="radio"/> N	
INCORRECT THICKNESS	Y <input checked="" type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CNK</u> <u>DAS</u>	BY: _____
DATE: <u>15/02/05</u> <u>14</u> <u>0805</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M160BTE 0.75 X .75 W F.125
 RECEIVED BY: Sonia P
 DATE: 05/02/05
 P/O#: 27250 MATERIAL CERT RECEIVED: yes
 QUANTITY ORDERED: 21' QUANTITY RECEIVED: 21'
 THICKNESS ORDERED: 750X750X.125W THICKNESS RECEIVED: 750X.750X.125W
 SHEET SIZE: channel SHEET SIZE RECEIVED:

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
INCORRECT FINISH	Y <input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/> N	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/> N	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DA</u>	BY: <u></u>
DATE: <u>15/02/05</u>	DATE: <u></u>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27250**

Purchase Order Date 1/28/2015

PO Print Date 1/28/2015

Page Number 1 of 3

Order From :
CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	800 667 4248	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	Yours ppd	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B0.250X04.000	6061-T6 Bar .250 x 4.00	2/5/2015 Yes 2/5/2015		24.00 f	\$3.31	\$79.51

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-A/200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$79.51

2	M303H1.000	303 hex bar 1.00	2/5/2015 Yes 2/5/2015		12.00 f	\$14.95	\$179.40
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MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$179.40

Note:

1/28/2015



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Page Number 2 of 3

Order From :
CAMPI STEEL
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VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M7075T73B2.500X03.25	7075-T73 Bar 2.50 x 3.25	2/5/2015 Yes 2/5/2015	8.00 ✓ f	\$109.43	\$875.42
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MATREIAL: 7075-T73 OR 7075-T7351/T73510/T73511
BAR AS PER AMS-QQ-A-200/11 PR AMS-QQ-A-225/9
OR AMS 4124 OR AMS-QQ-A-250/12 AMS 4078

Line Total: \$875.42

5	M6063T5C.75X.75W.125	6063 CHANNEL.750 X.750 X.125w	2/5/2015 Yes 2/5/2015	21.00 ✓ f	\$0.95	\$19.95
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AS PER QUOTE 356774

Line Total: \$19.95

8015-025

Note:

1/28/2015



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PURCHASE ORDER

Purchase Order ID **PO27250**

Purchase Order Date 1/28/2015

PO Print Date 1/28/2015

Page Number 3 of 3

Order From :
CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA – (Free Carrier)

6 71401-45

PROCUREMENT
QUALITY CLAUSES

2/5/2015

1.00

\$0.00

\$0.00

No

2/5/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

SP15-025

Line Total:

\$0.00

PO Total:

\$1,154.28

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

2

Change Date:

1/28/2015